



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA6A-700
Job Sheet 169654



Part No: SWA6A-700

Job Qty: 10 ea

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/17

Job Tracking No:

Due Date: 12/29/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG SWA6A-700 Rev3 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/28/17	12/28/17	0.00	0.00	Start Up Container		OK 12-12-19
100	Bandsaw	10 pcs	12/28/17	12/28/17	0.00	0.50	Bandsaw1		OK 12-12-19
110	Mori Seiki	10 pcs	12/28/17	12/28/17	0.50	5.00	MORI NV5000-1		OK 12-12-19
120	QC	10 pcs	12/28/17	12/28/17	0.00	0.00	QC2		OK 12-12-19
130	QC	10 pcs	12/28/17	12/28/17	0.00	0.00	QC8		OK 12-12-19
150	Outsource	10 pcs	12/28/17	12/28/17			ATG001-VC	5	OK 12-12-21
160	Packaging	10 pcs	12/28/17	12/28/17	0.00	0.00	Packaging2		OK 12-12-21
170	QC	10 pcs	12/28/17	12/28/17	0.00	0.00	QC6		OK 12-12-21
175	Small Fab	10 pcs	12/29/17	12/29/17	0.00	2.50	Small Fab-9		OK 12-12-21
177	QC	10 pcs	12/29/17	12/29/17	0.00	0.00	QC5		OK 12-12-21
180	Packaging	10 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3		OK 12-12-21
190	QC21-SA	10 Ea	12/29/17	12/29/17	0.00	0.00	QC21		OK 12-12-21

Part Op 100 - Cut blank at 5.625" 1 Blank makes 4 parts

Descriptions: 110 - 1-Machine as per folio FB702 FOLIO REV: _____ DWG REV: _____ 2-Debur

150 - -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required

175 - Laser engrave P/N

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.500X01.250	1	2	0	0
	M6061T6B.025X1.500				

Part Specifications

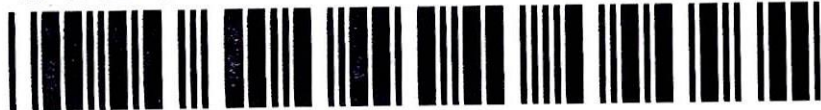
Specifications could not be found.

FH129167 → S025328

Plex 12/18/17 9:58 AM Dart.lajeunesse.marie

DART
AEROSPACE
S025329

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Wire Clamp

PART NO: SWA6A-700
Original Serial #: S025329
Revision:
Operation: Outsource
Change No:

Mfg Date: 12/19/17
Job No: 169654

DART
AEROSPACE
S025329

Wire Clamp

PART NO:
Revision:
Operation:
Change No:

SWA6A-700

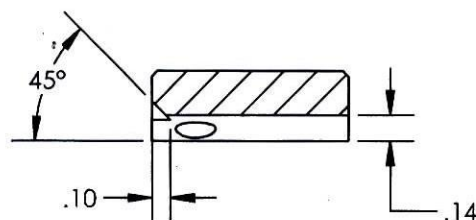
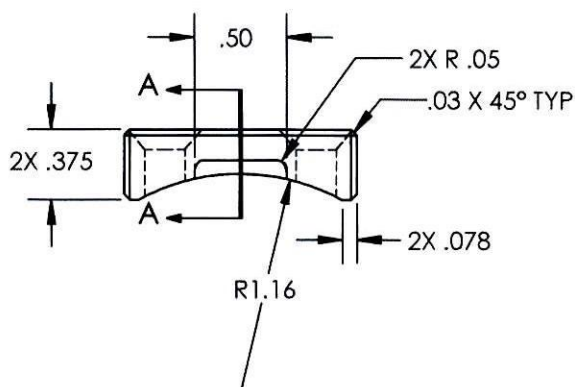
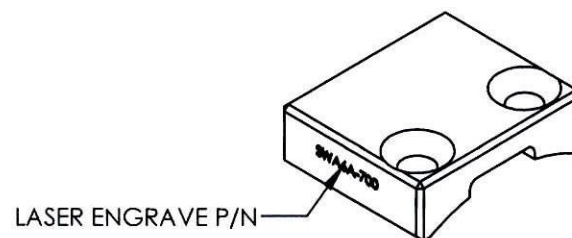
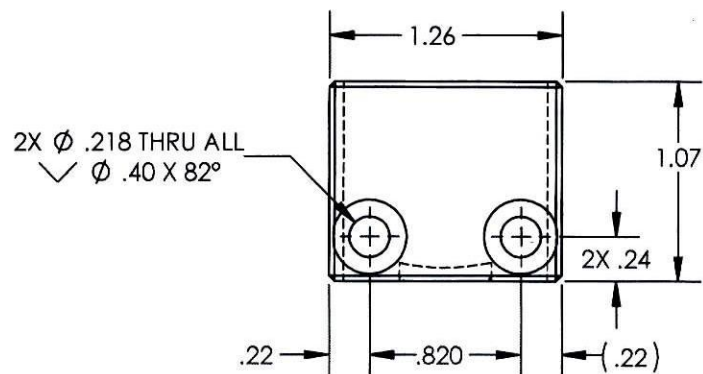
Start up Operation

Mfg Date: 12/19/17
Job No: 169654

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
3	AS DRAWN BY CANAM	11/13/2012	JAG	



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

169555-115
1712-13

1.07 53547
329 1901

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA6A-700	1	WIRE CLAMP	6061-T6	1/2 X 1-3/8 X 1-1/4

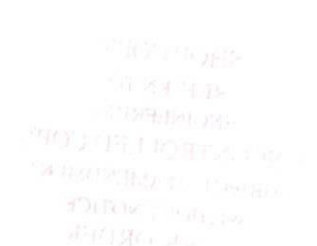
RED BARN MACHINE	
TITLE WIRE CLAMP	
DWG NO. SWA6A-700	REV 3
MAT'L 6061-T6	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 2/19/2002
SHEET 1 OF 1	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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								Lead hand / Supervisor Approval Verification																																																																	
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Canada

Tel (613) 632-5200

PURCHASE ORDER PO038727

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
18	169361	646.9813	Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C Lower Deflector Low Issue P/O to ATG : Hard Anodize Black and Prime as Per Dwg 646.9800 Rev. A	Firmed	1/30/17	12 pcs	0 pcs	12 pcs	\$11.85/pcs	\$142.20
19	169288	646.9910	Struts Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	1/30/17	25 pcs	0 pcs	25 pcs	\$14.10/pcs	\$352.50
20	166819	D4838-1	Upper Cutter Body, LH Issue P/O: _____ ATG, black anodize and prime as per dwg D4838-1 Rev. A	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$10.95/pcs	\$109.50
21	166821	D4838-2	Upper Cutter Body, RH Issue P/O: _____ ATG, black anodize and prime as per dwg D4838-2 Rev. A	Firmed	1/30/17	1 pcs	0 pcs	1 pcs	\$10.95/pcs	\$10.95
22	166822	D4838-2	Upper Cutter Body, RH Issue P/O: _____ ATG, black anodize and prime as per dwg D4838-2 Rev. A	Firmed	1/30/17	17 pcs	0 pcs	17 pcs	\$10.95/pcs	\$186.15
23	169560	SWA6A-800A	Connector Bushing -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	1/30/17	6 pcs	0 pcs	6 pcs	\$3.10/pcs	\$18.60
24	169654	SWA6A-700	Wire Clamp -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	1/30/17	12 pcs	0 pcs	12 pcs	\$7.45/pcs	\$89.40
25	169600	RBT18538-1	Left Seat Brace -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is	Firmed	1/30/17	2 pcs	0 pcs	2 pcs	\$14.58/pcs	\$29.16

DAS
38
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914471

Date: 22-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
12 ea JAN 23 2018	Part: SWA6A-700 Wire Clamp Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils), Water Sealant Job: 22314	Rev: 3	PO: PO038727 Line: 24
2 ea	Part: RBT18538-1 Left Seat Brace Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22315	Rev: 2A	PO: PO038727 Line: 25
1 ea JAN 23 2018	Part: RBT18538-3 Right Seat Brace Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22316	Rev: 2A	PO: PO038727 Line: 26
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>22/01/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			